



ADDENDA

**ANSI/ASHRAE Addendum j to
ANSI/ASHRAE Standard 147-2013**

Reducing the Release of Halogenated Refrigerants from Refrigerating and Air-Conditioning Equipment and Systems

Approved by ASHRAE and by the American National Standards Institute on November 18, 2019.

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ISSN 1041-2336



ASHRAE Standing Standard Project Committee I47
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- c. offering constructive criticism for improving the Standard, or
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FOREWORD

Addendum j adds the descriptive phrase “saturated suction temperature” to Section 4.5.1.

Note: In this addendum, changes to the current standard are indicated in the text by underlining (for additions) and ~~strike through~~ (for deletions) unless the instructions specifically mention some other means of indicating the changes.

Addendum j to Standard 147-2013

Change Section 4.5.1 as shown.

4.5.1 Minimized Connections. Systems shall be designed in such a manner as to minimize the number of fittings and connections. Tapered pipe threads shall not be used for fittings in refrigerant circuits unless the threads are back-welded or sealed by equally effective means. Single-flare copper fittings shall not be used on cooling only or refrigeration systems whose normal design is less than 40°F (4.4°C) saturated suction temperature. Where flare fittings are used, they shall be tightened to manufacturer’s torque specifications.

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ASHRAE is concerned with the impact of its members' activities on both the indoor and outdoor environment. ASHRAE's members will strive to minimize any possible deleterious effect on the indoor and outdoor environment of the systems and components in their responsibility while maximizing the beneficial effects these systems provide, consistent with accepted Standards and the practical state of the art.

ASHRAE's short-range goal is to ensure that the systems and components within its scope do not impact the indoor and outdoor environment to a greater extent than specified by the Standards and Guidelines as established by itself and other responsible bodies.

As an ongoing goal, ASHRAE will, through its Standards Committee and extensive Technical Committee structure, continue to generate up-to-date Standards and Guidelines where appropriate and adopt, recommend, and promote those new and revised Standards developed by other responsible organizations.

Through its *Handbook*, appropriate chapters will contain up-to-date Standards and design considerations as the material is systematically revised.

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The effects of the design and selection of equipment and systems will be considered within the scope of the system's intended use and expected misuse. The disposal of hazardous materials, if any, will also be considered.

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As an industry leader in research, standards writing, publishing, certification, and continuing education, ASHRAE and its members are dedicated to promoting a healthy and sustainable built environment for all, through strategic partnerships with organizations in the HVAC&R community and across related industries.

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